



# **MOG SERIES PSA OXYGEN GENERATORS**

Manufacturing Forward





Mikropor began its journey in 1987 with a passion to create “Tomorrow’s Technology” and has become one of the leading manufacturers of atmospheric air filtration solutions and compressed air treatment systems for a variety of industries.

By closely following the latest developments in technology, Mikropor’s “Best in Class” products and solutions are appreciated by customers in more than 140 countries.

The company’s sustainable growth has been provided by its passion for innovation and commitment to quality, as well as its dedication to technology. Mikropor is an environmentally conscious company that values people, while developing products that extend the needs and expectations of customers.

With this mission, Mikropor continues to become one of the most recognized brands in the world by expanding its global penetration in the field of technological filtration and contributes to a healthier planet.

[www.mikropor.com](http://www.mikropor.com)

## MOG SERIES PSA OXYGEN GENERATORS



(Capacity 0,2 Nm<sup>3</sup> /h -150 Nm<sup>3</sup> /h; Purity 90% - 95%)

Mikropor Oxygen Generators are a Pressure Swing Adsorption (PSA) system supplying pure oxygen to the airline. Zeolite molecular sieve (ZMS), an effective adsorbent, separates oxygen and other molecules like nitrogen and argon gas in the dry air. Non-oxygen molecules are adsorbed by ZMS under constant pressure, so oxygen is produced.

### Working Principle

Mikropor Oxygen Generators are two-bed PSA systems filled with ZMS adsorbers. Including filters, a pressure regulator, valves and assemblies; the oxygen generation process is mainly the separation of oxygen and nitrogen from the clean and dry air. In a bed, zeolite adsorbs non-oxygen molecules such as nitrogen, argon gas, oil aerosol in the dry air and, at that moment, the regeneration cycle begins in an other bed. Pure oxygen is stored in the special buffer tank. The system provides to the user uninterrupted oxygen up to 95% purity.

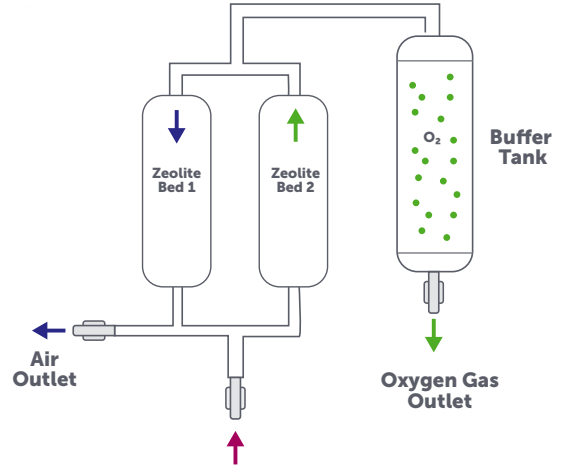


In order to achieve high purity oxygen production special zeolite granules are used. Zeolite, a microporous aluminosilicate mineral, is used as a molecular sieve and as an adsorbent of a wide variety of molecules.

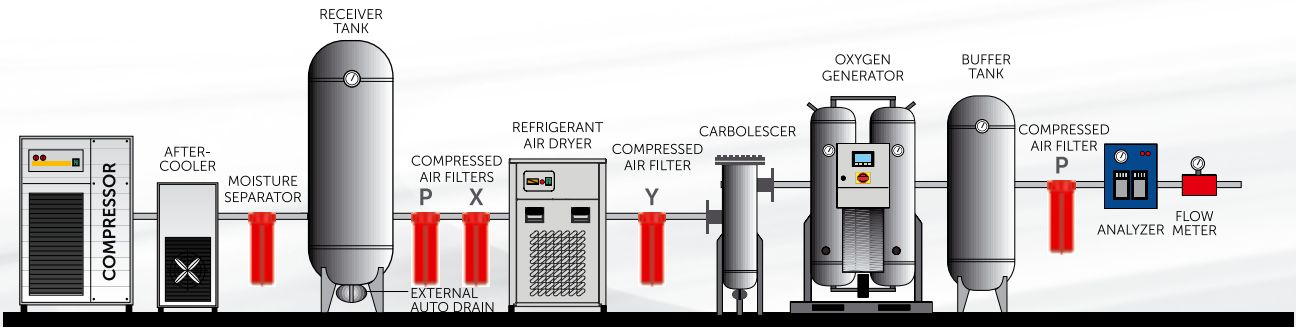
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## Oxygen generation by utilising PSA technology follows these steps:

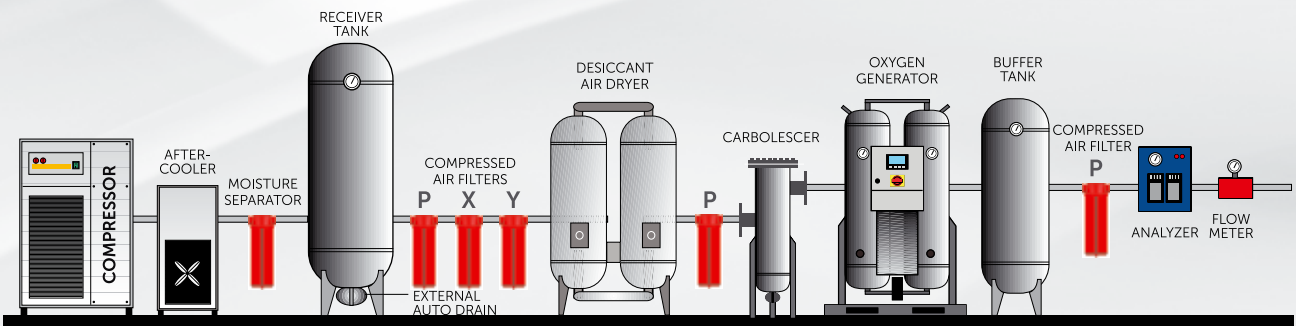
- **Pressurization:** Air is compressed to the tank to get the desired level of oxygen.
- **Adsorption:** Zeolite molecular sieve lets the oxygen flows and holds the other molecules at high pressure.
- **Regeneration:** The pressure of the tank is reduced. In that way, saturated zeolite molecules can be reused again.
- **Pressure Equalization:** After the regeneration cycle pressure valve is opened and pressure equalization of the two tanks is started to minimize the energy loss.



### STANDARD AIR LINE DESIGN



### PREMIUM AIR LINE DESIGN



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## Features

- Touch screen PLC for monitoring the system
- High oxygen generation capacity and purity level as customer required
- On-demand production
- A long or infinite lifetime of the special zeolite granule
- Special silencer at the exhaust
- Highly minimized noise level at the outlet
- Quick start
- Oxygen purity level is monitored on the screen
- Oxygen Analyzer
- Minimum maintenance cost
- Oil indicator

\* Replace filter elements periodically, and get normal service for the compressor.

## Optional

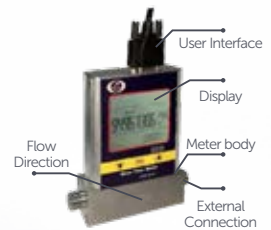
- Flowmeter
- Dew Point Sensor
- Touch Screen PLC for Moduler Type

## Applications

- Medical Industry
- Metal Industry
- Ozone Systems
- Glass Industry
- Mining Process
- Laboratories
- Fishing Farms
- Paper Industry
- Industrial Ovens



Long Life Valve



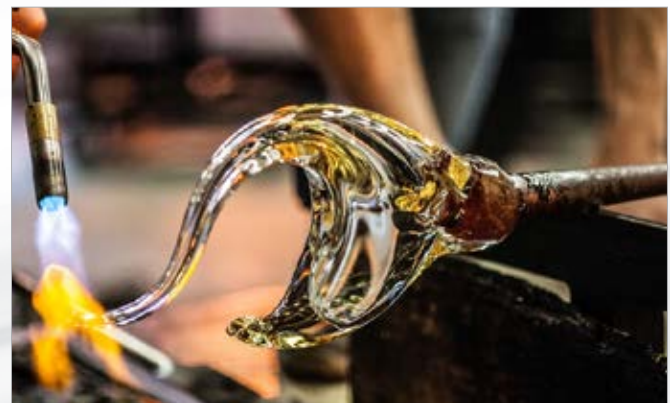
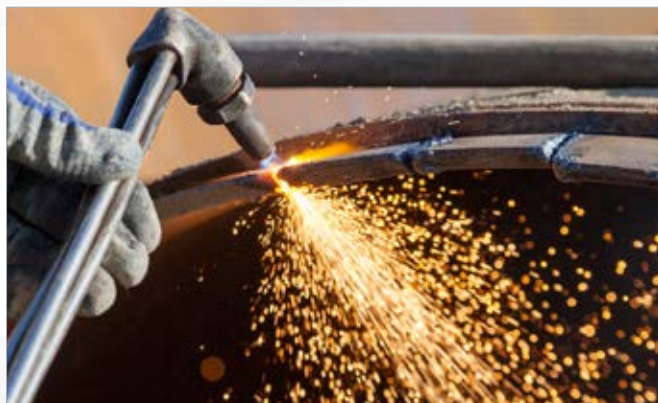
Flow Meter



Touch Screen PLC



Oxygen Analyzer



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## Correction Factor

To determine the oxygen generator model in the reference conditions, divide the oxygen flow rate to the related factors value.

$$\text{Correct Model} = (\text{Oxygen Flow Rate}) / (F1) (F2)$$

Inlet Temp. (°C)	F1	Inlet Pressure (bar)	F2
10	1	6	1
15	1	6,5	1
20	1	7	1
25	1	7,5	1
30	0,91	8	1,05
35	0,82	8,5	1,11
40	0,74	9	1,17
45	0,6	9,5	1,25
–	–	10	1,33

NOMINAL CONDITIONS	
Ambient Temperature	20°C
Ambient Pressure	1013 mbar
Inlet Temperature	20°C
Inlet Pressure	7,5 barg
Unit Outlet Oxygen Purity	%90-95
Compressed Air Inlet Quality	ISO 8573-1Class1-4-1
Max. Compressed Air Inlet Temperature	45°C
Max. Ambient Temperature	45°C
Min. Compressed Air Inlet Temperature	5°C
Min. Ambient Temperature	0°C
Min. Compressed Air Inlet Pressure	4 barg
Max. Compressed Air Inlet Pressure	10 barg
Pressure Dew Point	≤3°C

## Technical Specifications

Model	Air Demand @ Following Purity Level (m³/h)			Free Oxygen Delivery @ Following Purity Level (m³/h)			Connection Size		Mimumum Recommended Buffer Tank Volume (L)
	90%	93%	95%	90%	93%	95%	Air Inlet	Oxygen Outlet	For 90% Purity
MOG-25	2,8	2,7	2,8	0,3	0,2	0,2	1/2"	1/2"	5,6
MOG-40	4,7	4,5	4,6	0,4	0,4	0,4	1/2"	1/2"	9,4
MOG-70	8,4	8,2	8,3	0,8	0,7	0,6	1/2"	1/2"	16,9
MOG-120	14,3	13,9	14,1	1,3	1,2	1,1	1/2"	1/2"	28,8
MOG-140	17,1	16,7	17,0	1,6	1,4	1,3	1/2"	1/2"	34,5
MOG-175	21,4	20,9	21,2	1,9	1,7	1,6	1/2"	1/2"	43,2
MOG-240	28,6	27,9	28,3	2,6	2,3	2,2	1/2"	1/2"	57,6
MOG-380	46,1	45,0	45,6	4,2	3,7	3,5	1/2"	1/2"	92,9
MOG-530	64,2	62,6	63,5	5,8	5,2	4,9	1/2"	1/2"	129,3
MOG-660	80,7	78,7	79,8	7,3	6,6	6,1	1/2"	1/2"	162,5
MOG-800	98,8	96,4	97,7	9,0	8,0	7,5	3/4"	1/2"	199,0
MOG-970	118,5	115,6	117,2	10,8	9,6	9,0	1"	1/2"	238,8
MOG-1210	148,2	144,5	146,5	13,5	12,0	11,3	1"	1/2"	298,5
MOG-1900	233,0	227,3	230,3	21,2	18,9	17,7	1"	1/2"	469,4
MOG-2310	283,3	276,3	280,0	25,8	23,0	21,5	1 1/2"	1/2"	570,6
MOG-2850	346,2	337,8	342,3	31,5	28,1	26,3	1 1/2"	1/2"	697,5
MOG-3810	468,1	456,7	462,8	42,6	38,1	35,6	1 1/2"	1/2"	943,1
MOG-4440	545,9	532,6	539,7	49,6	44,4	41,5	1 1/2"	1/2"	1099,8
MOG-5350	654,4	638,4	647,0	59,5	53,2	49,8	2"	1/2"	1318,4
MOG-6570	807,2	787,5	798,1	73,4	65,6	61,4	2"	1/2"	1626,2
MOG-7700	946,0	922,9	935,3	86,0	76,9	71,9	2"	1/2"	1905,8
MOG-9050	1109,5	1082,3	1096,9	100,9	90,2	84,4	2 1/2"	3/4"	2235,1
MOG-13200	1621,0	1581,3	1602,6	147,4	131,8	123,3	DN80	3/4"	3265,5
MOG-15700	1928,4	1881,2	1906,5	175,3	156,8	146,7	DN80	3/4"	3884,9
MOG-17700	2166,0	2112,9	2141,3	196,9	176,1	164,7	DN80	1"	4363,4
MOG-21600	2645,7	2581,0	2615,7	240,5	215,1	201,2	DN80	1"	5329,9

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